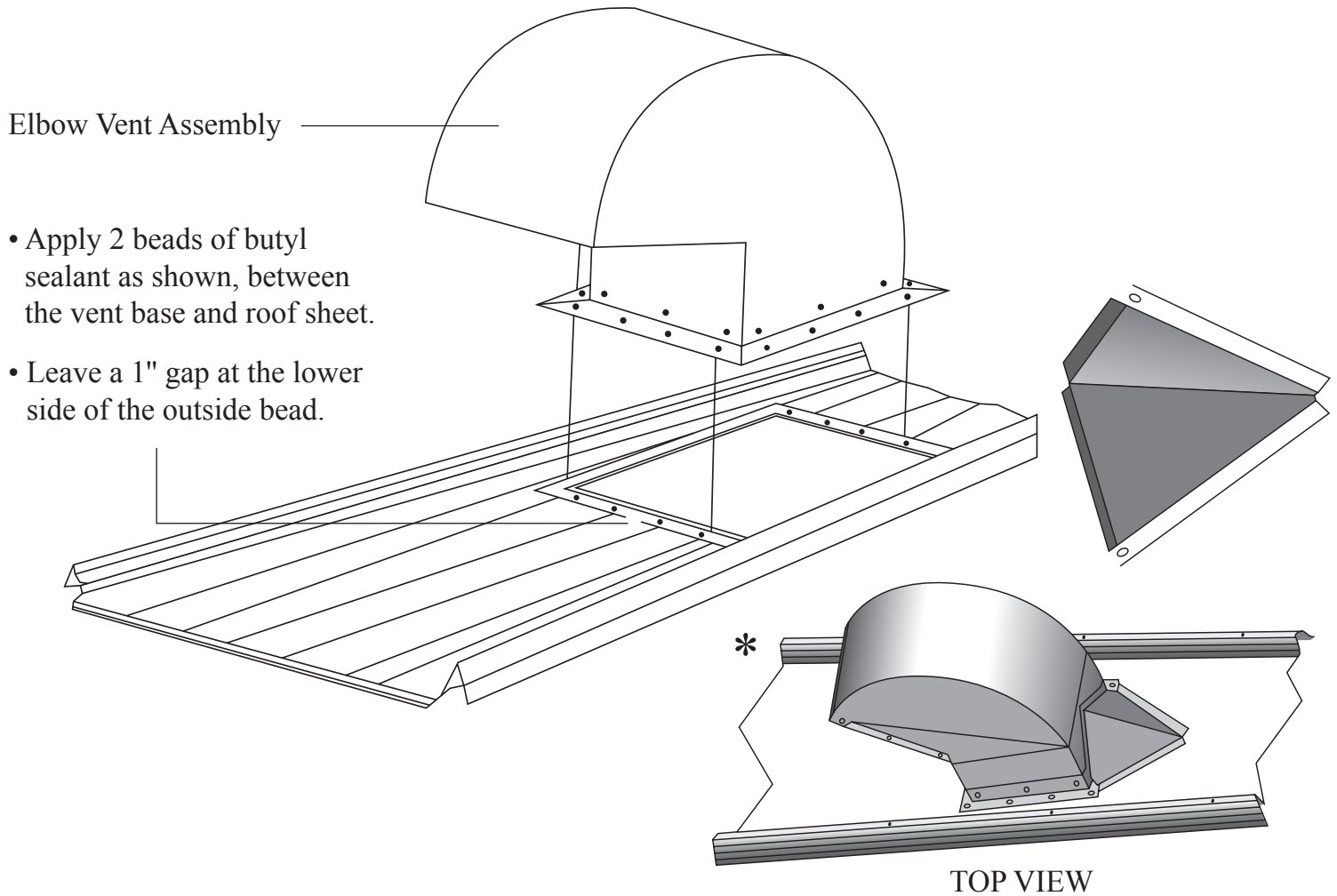


# • ROOF VENT ASSEMBLY •



- Apply 2 beads of butyl sealant as shown, between the vent base and roof sheet.
- Leave a 1" gap at the lower side of the outside bead.

1. Locate Vent on the desired roof sheet. Slide Vent up the roof sheet (toward the small end) until the corners of base intersect roof sheet ribs.
  2. Using the base as a template, mark and drill the (12) 11/32" diameter mounting holes.
  3. Cut the opening to the proper size. Preferably use a saber saw, nibbler or tin snips.
  4. Apply 2 beads of butyl sealant as shown, between the vent base and roof sheet. Leave a 1" gap at the lower side of the outside bead.
  5. Assemble Vent to roof sheet using 5/16" x 3/4" hex bolts and nuts. Tighten all bolts and check sealant along upper end of vent base for any gaps or pockets. Apply extra sealant as required.
  6. **DO NOT WELD** unit to roof or rusting will occur.
  7. **VERY IMPORTANT:** Caulk Vent to bin roof when installing and yearly for prevention of leakage.
- \* Diverter (when supplied)
- Bolt Diverter to the base of the roof vent
  - Screw Diverter to the roof vent and roof sheet with self tapping screws
  - Caulk as necessary